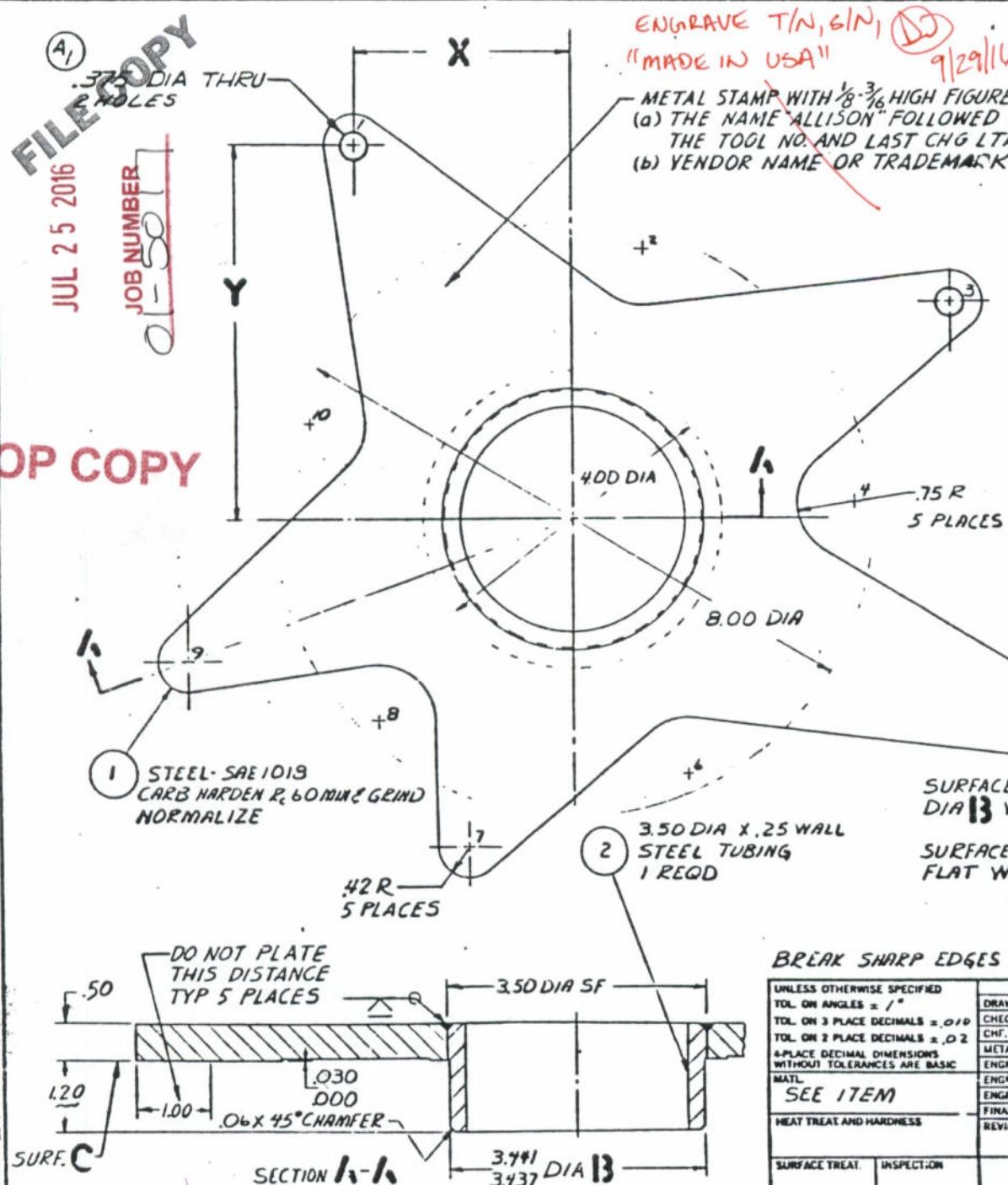


(A)
FILE COPY
JUL 25 2016
JOB NUMBER
01-80

SHOP COPY



REVISIONS			
ZONE	LTR	DESCRIPTION	DATE APPROVED
A		(1) ADDED 2 .375 DIA HOLES	9/29/16

NO.	X ORDINATE	Y ORDINATE
1	2.90	5.02
2	.98	3.62
3	5.02	2.90
4	3.75	.22
5	6.52	2.83
6	1.54	3.42
7	1.42	4.38
8	2.60	2.70
9	5.17	1.88
10	3.51	1.29

BRIGHT NICKEL PLATE ITEMS 1 AND 2 (EXCEPT DIA 13) AND FIVE PLACES ON SURFACE C AS SHOWN PER MIL-STD-808, FINISH NO. P-102 (REF 00-N-290, TYPE II BRIGHT FINISH) DIM. MUST BE MET AFTER PLATING. PLATING THICKNESS TO BE .00065 MIN COPPER AND .0006 MIN NICKEL.

6872880

SURFACE C MUST BE SQUARE WITH DIA 13 WITHIN .005 TIR
SURFACE C OUTSIDE 8.00 DIA MUST BE FLAT WITHIN .0005 TOTAL

MIL-STD-808
LOCAL SPEC'S (REF)

DRAWING PRACTICE	SURFACE TEXTURE
SCREW THREADS	
GENERAL SPECIFICATIONS	
SPEC. SUMMARY	
ALLISON DIVISION GENERAL MOTORS CORPORATION INDIANAPOLIS, INDIANA	
TITLE: FIXTURE - CHECKING, COMPR MTG INSERTS(GEARBOX)	
MODEL FIRST USED: 250	APPLICATION: SEE SEPARATE PARTS LIST
SIZE: C	CODE IDENT: 73342
DWG. NO.: 6872880	SCALE: 1/1
SHEET 1 OF 1	